



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4821-1
Job Sheet 193460



Part No: D4821-1

Job Qty: 8 pcs

Part Name: Windshield Deflector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/15/19

Job Tracking No:

Created By: Patrick Lussier

Due Date: 5/15/19

Description:

Type: Stock

Note: DWG REV B IPP REV: A NEW ISSUE 13/04/25 JFS VERIFY BY: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
110	Purchasing	8 pcs	5/15/19	5/15/19	0.00	0.00	Purchasing - 1	APR 15 2019
							Purchasing - 2	
							Purchasing - 3	
120	Packaging 2-1 - Receive - B4B	8 pcs	5/15/19	5/15/19	0.00	0.00	Packaging 2 - 1 - B4B	APR 15 2019
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S172547



Part: D4821-1

Job No: 193460

Serial No/Batch: S172547

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 04/15/19

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
130	QC 5	8 pcs	5/15/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
131	Handfinish - 2-1 Pressure- B4B	8 pcs	5/15/19	0.00 0.40	Handfinish - 2 - 1 - B4B	
					Handfinish - 2 - 2 - B4B	
					Handfinish - 2 - 3 - B4B	
					Handfinish - 2 - 4 - B4B	
140	Outsource - 4 - Anodize	8 pcs	5/15/19		ATG001-VC	5
150	Packaging 2-2 - Receive - B4B	8 pcs	5/15/19	0.00 0.00	Packaging 2 - 1 - B4B	
					Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
					Packaging 2 - 5 - B4B	
					Packaging 2 - 4 - B4B	
					Packaging 2 - 6 - B4B	
					Packaging 2 - 7 - B4B	
					Packaging 2 - 8 - B4B	
					Packaging 2 - 9 - B4B	
					Packaging 2 - 10 - B4B	
					Packaging 2 - 11 - B4B	
					Packaging 2 - 12 - B4B	
					Packaging 2 - 13 - B4B	
					Packaging 2 - 14 - B4B	
					Packaging 2 - 15 - B4B	
					Packaging 2 - 16 - B4B	
					Packaging 2 - 17 - B4B	
					Packaging 2 - 18 - B4B	
					Packaging 2 - 19 - B4B	
					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	

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MAY 3 0 2019

SA MAY 3 1 2019

H2019-06-03

JUL 1 2 2019

					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
152 QC 14	8 pcs	5/15/19	0.00 0.00		QC 14 - 15	
					QC 14 - 2	
					QC 14 - 34	
					QC 14 - 41	
					QC 14 - 51	
					QC 14 - 58	
					QC 14 - 59	
					QC 14 - 9	
					QC 14 - 68	
					QC 14 - 40	
					QC 14 - 19	
155 QC 5	8 pcs	5/15/19	0.00 0.00		QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
180 Packaging 3-1 - Stock - B4B	8 pcs	5/15/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	

JUL 24 2019
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				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
190 QC 21 - SA	8 pcs	5/15/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-85

Part Op 110 - ISSUE P/O: _____ TO WEEJAY C OF C IS REQUIRED 2- deburr and break all sharp edges

Descriptions: 120 - Receive & Inspect for Damage & Mat'l Certs

130 - QC5 Inspect part completeness to step on W/O

131 - CLEAN AND REMOVE ALL PART MARKING

140 - Issue P/O: 43622 Hard Anodize, Color Black and Prime as per Dwg D4821 Rev. B

150 - Receive & Inspect for Damage & Mat'l Certs

152 - ~~QC14~~ Inspect Spray Paint

155 - QC5 Inspect part completeness to step on W/O

180 - Identify as per dwg & Stock Location: _____

190 - QC21- Final Inspection - Work Order Release

JUL 29 2019

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D4821-1P	Windshield Deflector	8 pcs (1 ea)	110- Purchasing	<u>5172542</u>
M7075T6S2.000X2.750	7075-T6S Sheet 2" Thick Plate X 2.75" Wide (cut into 51" pieces)	34 ft (4.25 ea)	110- Purchasing	<u>5002811</u>

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D4821-1P	8	0	0
	M7075T6S2.000X2.750	34	85	0

Part Specifications	
Specifications could not be found.	

Plex 4/15/19 2:06 PM dart.Lussier.Patrick



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO042377



Supplier: WEJ001-VC
Wejay Machine Products Co. Ltd
600 O'Connor Drive
Kingston
ON
K7P 1N3 Canada
Phone: 613-384-1662
Fax: 613-384-2997

PO No: PO042377

PO Date: 1/23/19

Due Date: 5/15/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Revision

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
2	193460	D4821-1P			Windshield Deflector : Various STC's As per Dwg D4821 Rev. B	Firmed X8	-	5/15/19 APR 15 2019	8 pcs	0 pcs	8 pcs	\$1,095.00/pcs	\$8,760.00

Grand Total: \$8,760.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plus

Plex 4/15/19 2:07 PM dart.Lussier.Patrick

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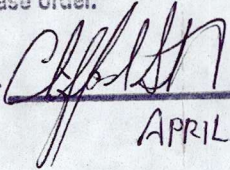
Packing Slip 39407A

600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3
 TEL: 613-384-1662 FAX: 613-384-2997
 www.wejay.com

SOLD TO
 Dart Aerospace
 1270 Aberdeen Street
 Hawkesbury ON K6A 1K7

SHIP TO
 Dart Aerospace
 1270 Aberdeen Street
 Hawkesbury ON K6A 1K

Attn: Robert Aboud - Dir

INVOICE DATE		YOUR ORDER NO. 042377/Rev.1		DATE ORDERED 01/23/19		SHIPPED VIA Best way	
CUSTOMER CODE DART			PROV. LIC. NO.		Extra ☐ Exempt ☐		TERMS
QUANTITY ORDERED	B.O.	QUANTITY SHIPPED	DESCRIPTION			UNIT PRICE	AMOUNT
4	0	4	8qty Windshield deflector as per drawing D4821Rev. B Part number: D4821-1P Job: 189400				
4	0	4	Windshield deflector as per drawing D4821Rev. B Part number: D4821-1P Job: 192400				
			Required by: May 15, 2019				
			RELEASE NOTE I certify that the items listed hereon have been inspected and tested and conform to all specifications and requirements in the contract or purchase order. Inspection Supervisor   APRIL 11/19			H.S.T.	

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ORDER: COMPLETE ☐
 PARTIAL ☐

TOTAL

RECEIVED BY _____
 1.5% PER MONTH (18% PER ANNUM)
 CHARGED ON OVERDUE ACCOUNTS

NO GOODS RETURNED WITHOUT
 PRIOR AUTHORIZATION



600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3

PHONE: (613) 384-1662

FAX: (613) 384-2997

CERTIFICATE OF COMPLIANCE

CUSTOMER: DART Aerospace		DATE: April 11, 2019		
		P.O.# 042377 rev. 1, lines 2 & 3		
		WEJAY JOB# 39407		
I hereby certify that the following material has been inspected/tested and conforms to the requirements and specifications as stated in your contract and as noted below.				
P.O. LINE	PART NO.	QTY.	PROCESS (ES)	SPECIFICATION / REV
2	D4821-1P 'Windshield Deflector' Job# 189400	4	Machined complete per drawing req'ts.	D4821 / Rev. B
3	D4821-1P 'Windshield Deflector' Job# 192400	4	Machined complete per drawing req'ts.	D4821 / Rev. B
Note: 1) Material supplied by DART Aerospace. Ref. #S156848 2) 1st Article Inspection Reports attached.				

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Records of Inspection/Test will be retained for 5 years minimum.

Sincerely,

Clifford Smith
Authorized Q.A. Signatory



600 O'CONNOR DRIVE
KINGSTON, ONTARIO
K7P 1N3

INSPECTION / TEST REPORT

JOB No. 39407A

PAGE: 1 of 2

CUSTOMER: Dart Aerospace

CUST. P.O.# PO 042377 Rev. 1 line 2

PART No. D4821-1P

DESCRIPTION: Windshield Deflector

DWG No. D4821

REV. B

E.C.O. --

MATERIAL: 7075-T6 (or T651/T6510/T6511/T62)
Alum. supplied by DART Aerospace
Ref. SCN: S156848

INSPECTOR: Cliff Smith

QUANTITY
REC'D:

ACCEPT:
1

REJECT:
-

N.C.R.#
-

DATE: April 11, 2019



INSTRUCTIONS, COMMENTS: Standard Tolerances per DART QSI 018 unless otherwise noted

First Article

ITEM REF. No.	CHARACTERISTIC (DIMS IN mm)	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP.	COMMENTS (ACC. REJ. REW. NMR #)
1	50.40		±.03	D2	50.410	1	Accepted
2	48.73		±.03	D2	48.740	1	Accepted
3	46.22		±.03	D3	46.230	1	Accepted
4	42.23		±.03	D3	42.242	1	Accepted
5	.96		±.03	D3	.965- .969	1	Accepted
6	15.72		±.03	D6	15.741	1	Accepted
7	11.70		±.03	D6	11.720	1	Accepted
8	8.53		±.03	D6	8.530	1	Accepted
9	2.81		±.03	D7	2.810	1	Accepted
10	25°		±.5°	C2	25.5°	1	Accepted
11	.01		±.03	B3	.0095	1	Accepted
12	R 0.25		±.03	B4	R .250	1	Accepted
13	.04		±.03	B1	.039	1	Accepted
14	R 0.25		±.03	B3	R .250	1	Accepted
15	.187		±.010	B8	.186- .1925	1	Accepted
16	.148		±.010	B6	.147- .151	1	Accepted
17	1.67		±.03	B7	1.673- 1.681	1	Accepted
18	1.21		±.03	B5	1.214- 1.221	1	Accepted
19	.187		±.010	B5	.188- .1895	1	Accepted
20	R 39.4		±.10	C2	R 39.4	1	Accepted
21	R 316.2		±.10	B4	R 316.2	1	Accepted
22	R 39.4		±.10	C7	R 39.4	1	Accepted
23	Ø0.206 hole thru	23 pl.	+ .005/ - .001	D5	Ø .208- .209	1	Accepted
24	1.36	4 pl.	±.03	D1	1.358- 1.363	1	Accepted
25	.79	19 pl.	±.03	D1	.786- .788	1	Accepted
26	9.116		±.01	D6	9.116	1	Accepted
27	11.667		±.01	D6	11.668	1	Accepted
28	14.642		±.01	D6	14.640	1	Accepted
29	46.259		±.01	D3	46.262	1	Accepted

INSPECTION / TEST REPORT						JOB No.	
						PAGE: 2 of 2	
CUSTOMER: Dart Aerospace							
CUST. P.O. PO							
PART No. D4821-1P				DESCRIPTION: Windshield Deflector			
DWG No. D4821				REV. B		E.C.O.	
REF. No.	CHARACTERISTIC	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP.	COMMENTS (ACC. REJ. REW. NMR #)

30	48.411		±.01	D2	48.415	1	Accepted
31	1.596	18 pl.	±.01	D5	1.594- 1.598	1	Accepted
32	170°		±.5°	D6	170° typ.	1	Accepted
33	R 0.39		±.03	D8	R .390 typ.	1	Accepted
34	R 0.79		±.03	D2	R .790	1	Accepted
35	Deburring	Per note 5	.005-.010max.	A8	Passed	1	Accepted



600 O'CONNOR DRIVE
KINGSTON, ONTARIO
K7P 1N3

INSPECTION / TEST REPORT

JOB No. 39407A

PAGE: 1 of 2

CUSTOMER: Dart Aerospace

CUST. P.O.# PO 042377 Rev. 1 line 3

PART No. D4821-1P

DESCRIPTION: Windshield Deflector

DWG No. D4821

REV. B

E.C.O. --

MATERIAL: 7075-T6 (or T651/T6510/T6511/T62)
Alum. supplied by DART Aerospace
Ref. SCN: S156848

INSPECTOR: Cliff Smith

QUANTITY
REC'D:

ACCEPT:
1

REJECT:
-

N.C.R.#
-

DATE: April 11, 2019

WMP
03

INSTRUCTIONS, COMMENTS: Standard Tolerances per DART QSI 018 unless otherwise noted

First Article

ITEM REF. No.	CHARACTERISTIC (DIMS IN mm)	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP.	COMMENTS (ACC. REJ. REW. NMR #)
1	50.40		±.03	D2	50.407	1	Accepted
2	48.73		±.03	D2	48.738	1	Accepted
3	46.22		±.03	D3	46.228	1	Accepted
4	42.23		±.03	D3	42.240	1	Accepted
5	.96		±.03	D3	.962- .969	1	Accepted
6	15.72		±.03	D6	15.738	1	Accepted
7	11.70		±.03	D6	11.717	1	Accepted
8	8.53		±.03	D6	8.528	1	Accepted
9	2.81		±.03	D7	2.807	1	Accepted
10	25°		±.5°	C2	25.5°	1	Accepted
11	.01		±.03	B3	.0097	1	Accepted
12	R 0.25		±.03	B4	R .250	1	Accepted
13	.04		±.03	B1	.0395	1	Accepted
14	R 0.25		±.03	B3	R .250	1	Accepted
15	.187		±.010	B8	.188- .1898	1	Accepted
16	.148		±.010	B6	.1484- .151	1	Accepted
17	1.67		±.03	B7	1.667- 1.678	1	Accepted
18	1.21		±.03	B5	1.210- 1.213	1	Accepted
19	.187		±.010	B5	.181- .1925	1	Accepted
20	R 39.4		±.10	C2	R 39.4	1	Accepted
21	R 316.2		±.10	B4	R 316.2	1	Accepted
22	R 39.4		±.10	C7	R 39.4	1	Accepted
23	Ø0.206 hole thru	23 pl.	+ .005/ - .001	D5	Ø .208- .209	1	Accepted
24	1.36	4 pl.	±.03	D1	1.357- 1.363	1	Accepted
25	.79	19 pl.	±.03	D1	.786- .789	1	Accepted
26	9.116		±.01	D6	9.114	1	Accepted
27	11.667		±.01	D6	11.666	1	Accepted
28	14.642		±.01	D6	14.640	1	Accepted
29	46.259		±.01	D3	46.260	1	Accepted

INSPECTION / TEST REPORT						JOB No.	
						PAGE: 2 of 2	
CUSTOMER: Dart Aerospace							
CUST. P.O. PO							
PART No. D4821-1P				DESCRIPTION: Windshield Deflector			
DWG No. D4821				REV. B		E.C.O.	
REF. No.	CHARACTERISTIC	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP.	COMMENTS (ACC. REJ. REW. NMR #)

30	48.411		±.01	D2	48.412	1	Accepted
31	1.596	18 pl.	±.01	D5	1.594- 1.598	1	Accepted
32	170°		±.5°	D6	170° typ.	1	Accepted
33	R 0.39		±.03	D8	R .390 typ.	1	Accepted
34	R 0.79		±.03	D2	R .790	1	Accepted
35	Deburring	Per note 5	.005-.010max.	A8	Passed	1	Accepted



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043622



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalonde, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043622

PO Date: 6/3/19

Due Date: 6/11/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Guerin, Kimberley
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments: ***RUSH***

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	193460	D4821-1	Windshield Deflector : Various STC's Issue P/O: _____ Hard Anodize, Color Black and Prime as per Dwg D4821 Rev. B	Firmed	-	6/14/19	8 pcs	0 pcs	8 pcs	\$61.80/pcs	\$494.40
2	194980	D5069-1	Hardpoint Adapter : Various STC's ISSUE P/O: _____ TO ATG ANODIZE BLACK PER MIL- A-8625F TYPE I OR IB OR IC OR II OR IIB CLASS 2	Firmed	-	6/11/19	13 pcs	0 pcs	13 pcs	\$13.45/pcs	\$174.85
3	195670	RBEB290- P0001- 101-5	Adapter -Issue P/O; _____ -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	6/11/19	6 pcs	0 pcs	6 pcs	\$13.45/pcs	\$80.70
Grand Total:											\$749.95

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043622



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

A handwritten signature in dark ink, appearing to be "JH" or similar, located in the right margin of the Order Notes section.

Plex 6/7/19 9:00 AM Dart.Guerin.Kimberley



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 918180

Date: 11-Jul-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

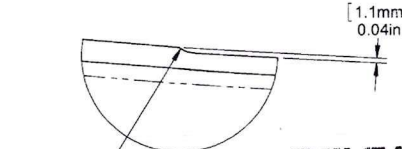
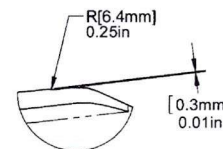
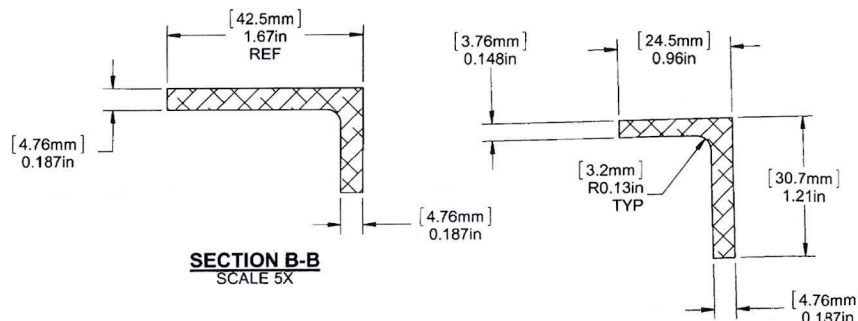
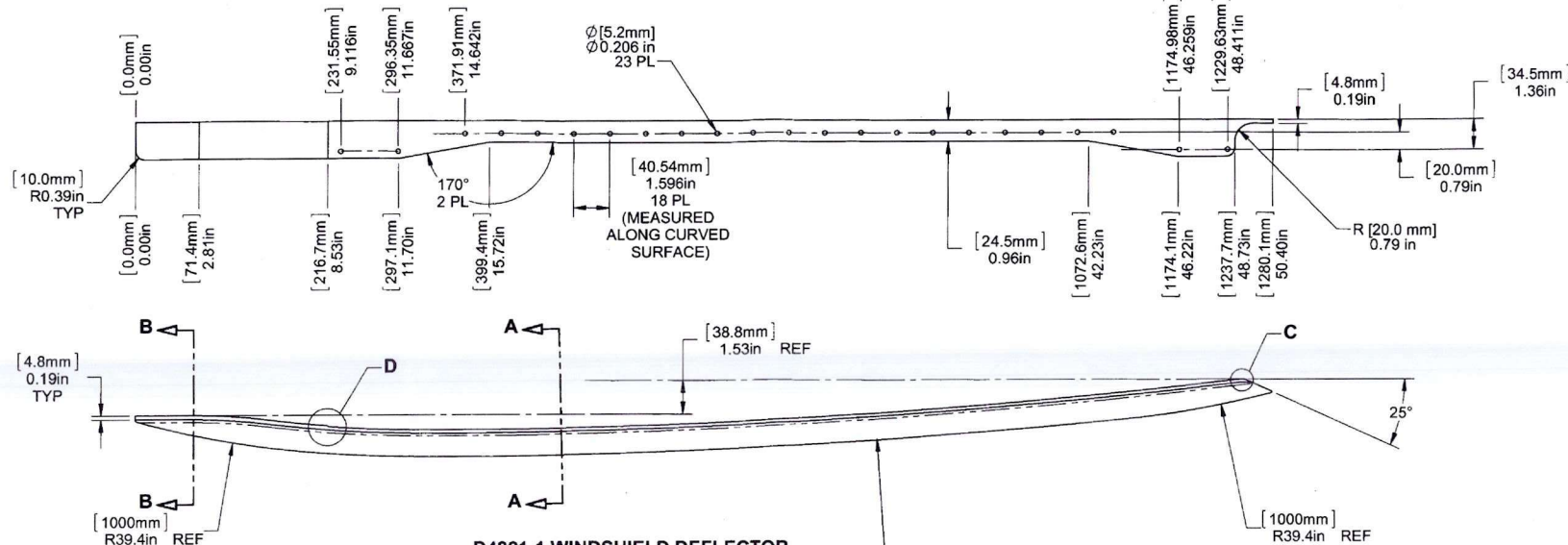
Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
8 each	Part: D4821-1 Windshield Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 25097 PO: POHB043622	Rev: B Line: 1	DAS 40 9-89
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>JUL 11 2019</u> Certified Signature: <u></u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. RECEIVED JUL 11 2019 DART AEROSPACE LTD. Made in Canada.			



RELEASED
2014 FEB 25
ECN 14-516

- NOTES:**
- 1) MATERIAL: 7075-T6 (OR T651/T6511/T62) ALUMINUM BAR PER AMS-QQ-A-225/9 (OR AMS 4122/4123/4186/4187) OR PER AMS-QQ-A-200/11 (REF DART SPEC. M7075T6B)
 - 2) FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK, PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2 MIL MAX, AS PER QSI 005.
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4821-1", AGUSTA WESTLAND P/N "TBD", REVISION, BATCH NUMBER AND DATE OF MANUFACTURE, USING AN X-TENSION STAMP, PER QSI 044 METHOD 6.2
 - 7) WEIGHT: 1.93 lbs (0.88 kgs)
 - 8) PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: D4821-1-b.IGES (or D4821-1-b.STEP)
- Never done 9/15/7/23*

B	DRAWING REVISED TO NEW CUSTOMER CAD DATA, RIVET HOLES ADDED	DB	14.02.04
A	NEW RELEASE	DB	13.05.22
REV.	DESCRIPTION	BY	DATE
DESIGN	DB		
DRAWN	DB		
CHECKED	AP		
MFG. APPR.	EPDMA		
APPROVED	HS		
DE APPR.	DS		
DATE	14.02.04		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D4821	REV. B SHEET 1 OF 1
TITLE WINDSHIELD DEFLECTOR	
SCALE NTS	

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